## Specification.

Materials: Mild Steel

Finish: Powder coating / zinc plated (Steel)

This unit is design and manufactured to meet the requirements of National Grid Gas Industry Standards GIS/PL2-5:2006 Part 5 Electrofusion ancillary tooling where applicable. There is no actual consideration for this product so we have followed the guide lines and interpretations to the best practices available within the standard.

Caldervale Technology Ltd has a policy of continuous improvement in product quality and design. Caldervale Technology Ltd therefore reserves the right to change the specification of its models at any time, without prior notice.

## **Important!**

This manual outlines the operation of the Post Squeeze off Pipe Re-Rounding Clamps. (PSOPRRC)

This manual forms a part of the product to which it relates. It should be kept for the life of the product. Any amendments issued by Caldervale Technology Ltd should be incorporated in the text. The manual should be passed to any subsequent holder or user of this product.

## **General description.**

The equipment has been designed to re-round the P.E. pipe from 63mm to 180mm (dependant on model) after carrying out the squeeze off process on SDR11 and SDR17 pipe work in accordance with Gas Industry Standards GIS/PL2-5:2006 Part 5 Electrofusion ancillary tooling.